# A comparative Survey of Optical Switch Fabrication Techniques

Sunny Arora, Ravinder Yadav, Navjinder Singh sunnyaro@gmail.com, navjinder@gmail.com

#### Abstract

The major most issue in the optical transmission is switching speed. The optical packet switching faces many huge number of challenges in processing and buffering. The generalized multilevel protocol switching seeks to eliminate the asynchronous transfer mode and synchronous optical network layer, hence the implementation of IP over WDM (wave length division multiplexing). Optical burst switching attempts to minimize the need for processing and buffering by aggregating flow of data packets in to burst [1]. In this paper there is an extensive overview on current technologies and techniques concerning optical switching. **Index Terms**—Augmented data vertex, Extinction ratio, Electro optic switches, MEMS

#### 1 Introduction

Today's tremendous data transmission demand can't be fulfilled by the electronic transmissions. To fulfill such huge demand optical transmission technology is required. Such system can send 10 to 100 wavelengths per fiber with each wavelength modulated at 10Gbps or more [3]. Before optical all the demand was fulfilled by electronics and now it is considered to be a mature technology that has been studied extensively [1]. But with the growing tremendous demand, optical technology is solution, which depends upon optical switching to fully exploit capacity of optical medium.

The main focus of this paper is on the optical switching which make enable routing of optical signals without conversion of O/E and hence make it data rate and protocols independent.

The paper outlines as follows. In section 2, major functions and applications of optical switches have been presented, in section 3, major issues and parameters in switch fabrications have been discussed. Section 4 presents switch fabrication techniques and conclusions have been presented in section 5.

#### 2 Major Functions and Applications of Optical Switches

Optical switches are mainly used in establishing the light path. Following are the major responsibilities of the optical switches expected. Optical cross connect (OXC): OXC are meant to provide a light path that connects two networks nodes [2], [4]. The switches in OXC make them enable to configure a new path [6]. Optical Switch requirements for OXC includes [1]

a. Scalability.

- b. Highly reliable switching.
- c. Switching without disturbing others.

## 2.1 Protection

In an optical network, sometimes, a single point of failure causes the whole network break down. The protection includes involvement of steps in order to find nature and origin of failure to notify other nodes. So the protection switching is the transmission of data in the event of system or network fault.

### 2.2 Optical Add/Drop multiplexing

The Optical switches must have the capability of addition and deletion of the wave channels without any electronics processing for the high performance. Switches, which bear these capabilities, are called wavelength selective switches.

### 2.3 Optical spectral monitoring

Optical spectral monitoring is an network management operations. In the optical spectral monitoring we receive a small portion of optically tapped signal, separates it into wavelength and monitor for power level, wavelength accuracy and optical cross talk etc.

### 3 Major Issues and Parameters in Switch Fabrications

The major issue in the switch fabrication is the time. Different applications have the different time constraints requirements. Other parameters that should be taken in account are following [1].

### 3.1 Insertion loss

It is measure in DB. It is the fraction of signal power loss due to switch. It is recommended as low as possible.

### 3.2 Cross talk

It is the ratio of power at desired output from desired input to the all other Inputs[1].

### **3.3 Extinction ratio**

It is the ratio of output power In ON state to OFF state. It is recommend as large as possible. Other parameters are reliability, Energy uses and temperature resistance etc.

### **4 Optical Switch Fabrication Techniques**

Optical switch fabrication techniques that are in current use are as follows.

### 4.1 Opto mechanical switches

This was the first commercially used technology for the optical switch fabrication. In this

technology switching function is performed by some mechanical means i.e. by the use of prism, mirror, directional coupler etc. To control the switch electrical control signals are used [11]. The major disadvantage is the lack of scalability. Long term reliability is also of some concern because of mechanical components in Opto mechanical switches.

#### 4.2 Micro electromechanical system devices

These devices are mainly used in the telecom industries. It is a kind of opto mechanical device.



Fig. 1. MEMS switch [1].

Micro Electro Mechanical Systems (MEMS) is the integration of mechanical elements, sensors, actuators, and electronics on a common silicon substrate through micro fabrication technology. The micromechanical components are fabricated using compatible "micromachining" processes that selectively etch away parts of the silicon wafer or add new structural layers to form the mechanical and electromechanical devices. MEMS bring together silicon based microelectronics with micromachining technology, making possible the realization of complete systems on a chip[12]. MEMS switches are mainly of two kinds 2D and 3D. In 2D MEMS, the switches are digital, since the mirror position is disable (ON or OFF), which makes driving the switch very straightforward. Figure 1 shows a top view of a 2D MEMS device with the microscopic mirrors arranged in a crossbar configuration to obtain cross connect functionality. Collimated light beams propagate parallel to the substrate plane. When a mirror is activated, it moves into the path of the beam and directs the light to one of the outputs, since it makes a 45 angle with the beam. This arrangement also allows light to be passed through the matrix without hitting a mirror. This additional functionality can be used for adding or dropping optical channels (wave lengths). In 3D

MEMS, there is a dedicated movable mirror for each input and each output port. A connection path is established by bending two mirrors independently to direct the light from an input port to a selected output port. Mirrors operate in an analog mode, bending freely about two axes [1]. This is a most promising technology for very large port count OXC switches.



Fig. 2. An electronic directional coupler switch [1]

#### 4.3 Semiconductor optical amplifier switch

An SOA can be used as an ON–OFF switch by varying the bias voltage. If the bias voltage is reduced, no population inversion is achieved, and the device absorbs in put signals. If the bias voltage is present, it amplifies the input signals. It is similar to electrically controlled gate. Figure 3 shows top view of controlled gate. Figure 4 shows a top view of semiconductor. SOA are poor scalable, bear high cost of scalability. It is also difficult to make it PDL independent while constructing a large port count, its fabrication cost grow rapidly.



Fig. 3. SOA electrical control gate [13]



Fig. 4. SOA switch [13]

SOA switching speed is of the order of neon second and that enable it to operates up to 10 Gbps or more data rate at a wave length of 1530nm[2],[14].

All Data in tables have been taken from commercially available datasheets [11] [18].

### 5 Conclusion

The current electronic network capacity can't accommodate the future market demand. For the high speed transmission demand of future we have to migrate to wards optical technology. In the current trend the capacity of optical medium is not fully exploited. For the different network applications different switches are available. When time is the major constraint, SOA is the best choice, while for high port count MEMS is the best choice. But at the current technology the optical switches are partially electronic, so they can't exploit the full capacity of medium (optical fiber). Purely optical switches needed to be design to fully exploit the capacity of medium and to cope up the future data transmission demand, major technical difficulties need to be overcome [8][9].

## Table 1

Comparison of Optical Switching Technology

Parameter	Opto-Mechanical	MEMS Switches	Semiconductor
	Switches	(8x8)	Optic
			Amplifier
Wavelength (nm)	1310,1550	1280~1340	1530
	both(1310,1550)	1520~1625	
Insertion loss	sMax 0.60	Max 3.5	Тур. 0
Return loss (DB)	Min 55	Min 50	
PDL (DB)	Max 0.05	Max 0.1	Max 2.5
Cross talk (DB)	Min 60	Max -50	Max 0.80
Switching time	4ms	12ms	3ns
Power handling	1000(mW)	Max 20 (dBm)	Max 120mA
Operating	0~70 C	-5~70 C	0~40 C
Available	1x2	8x8	1x4
Configurations	2x2	16x16	2x1
Applications	Very low port	Large Port Count	Multicasting and
	count applications,	,	broad casting,
	Wave length	L	Strictly non
	selective		blocking
	application		operations
Effect or	Increase in	Relatively low in-	Increase in
scalability	Fabrication cost,	crease in cost,	fabrication
	Reduction in	Practically size	cost, Difficult to
	performance	greater than 32x32	make
		is not possible	PDL
			independent.

#### 6 References

 Georgios I. Papadimitriou, Chrisoula Papazoglou, and Andreas S. Pomportsis,", Optical Switching: Switch Fabrics, Techniques, and Architectures",IEEE Commun, Meg.,pp384-405,Feb-2003

[2] R. Ram swami and K. N. Sivarajan, Optical Net-works, A Practical Perspective. San Fransisco, CA: Morgan Kaufmann, 1998.

[3] P. B. Chu, S.-S. Lee, and S. Park, "MEMS: The path to large optical cross-connects," IEEE Commn. Mag., pp. 80–87, Mar. 2002.

[4] D. J. Bishop, C. R. Giles, and G. P. Austin, "The Lu- cent lambdarouter: MEMS technology of the future here today," IEEE Commun. Mag., pp. 75–79, Mar. 2002.

[5] P. De Dobbelaere, K. Falta, L. Fan, S. Gloeckner, and S. Patra, "Digital MEMS for optical switching," IEEE Commun. Mag., pp. 88–95, Mar. 2002.

[6] A. Dugan, L. Light works, and J.-C. Chiao, "The opti- cal switching spectrum: A primer on wavelength switching technologies," Telecommun. Mag., May 2001.

[7] S. Bregni, G. Guerra, and A. Pattavina, "State of the art of optical switching technology for all-optical networks," in Communications World. Rethymo, Greece: WSES Press, 2001.

[8] K. Sakuma, H. Ogawa, D. Fujita, and H. Hosoya, "Polymer Y-branching thermo-optic switch for opti- cal fiber communication systems," in The 8th Micro- optics Conf. (MOC'01), Osaka, Japan, Oct. 24–26,2001.

[9] G. I. Papadimitriou and D. G. Maritsas, "Learning automata-based receiver conflict avoidance algo-rithms for WDM broadcast-and-select star net-works," IEEE/ACM Trans. Networking, vol. 4, pp.407–412, June 1996.

[10] G. I. Papadimitriou and A. S. Pomportsis, "Self-Adaptive TDMA protocols for WDM star networks: A learning-automata-based approach," IEEE Photon. Technol. Lett., vol. 11, pp. 1322–1324, Oct. 1999.

[11] LightBend Mini 1x1, 1x2, 2x2 (Bypass) OptoMechanicalFiberopticSwitch: http://www.lasercomponents.com-/fileadmin/user\_upload/home/Datasheets/agiltron/s\_schalter/lb \_mini\_1x1\_1x2\_2x2.pdf

[12] What is MEMS Technology?: https://www.mems-net.org/mems/what-is.html

[13] All types of switching: Marko Lackovic.

[14]PSW4401OpticalSwitchModulehttp://www.fionix-.com/img/SOA%20Optical%20Switch.pdf

[15]1x2Opto-Mechanical Switch: http://www.oemarke-t.com/product\_info.php?products\_id=44

[16]MiniatureOpto-MechanicalSwitch:http://www.jdsu-.com/product-iterature/momswitch\_ds\_c c\_ae\_042707.pdf

[17]1x1x2ElectoOpticPager:http://imghost.indiamart.com-/data1/C/B/MY-460/LIGHTWAVELI K\_Catalog.pdf

[18] 1x1x2 Optical Switch: http://lightwavelink.com.tw-/1x1x2-2f.htm

[19] Ravinder Yadav received the B.E. degrees in Computer Science and Engineering from SITM in 2005. During 2005 to 2007 have been working in industries. During 2007 to 2008 working as a lecture in DAV Engineering College (Mohindergarh). After 2008 to now.